

Date: Thursday, 16/10/2008 4:35:53 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42673	Part Number	: D2127251149
Estimate Number	: 13228	Drawing Number	: D212-725-1
P.O. Number	:	Project Number	: N/A
This Issue	: 16/10/2008 S.O. No. :	Drawing Revision	:
Prsht Rev.	: NC	Material	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Due Date	: 23/10/2008
Previous Run	: 42664	Qty:	1 Um: Each
Written By	:		
Checked & Approved By	: <u>DD 08.10.10</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-149 with Dart IPP D212-725-1-149"

Send a copy of this IPP

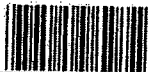
OCT 29 2008

2.0	D2127251149	Support Angle Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-149 support angle W/ 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-149 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:53 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42673

Part Number: D2127251149

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



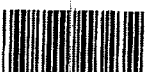
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/04

Job Completion



U 08-11-03

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.31

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

Duplicate squawk. Refer to 1.62

1.31 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.32

Discrepancy:

Fabricate D212-725-1-125, Bracket for Dart Aerospace.

Resolution:

D212-725-1-125, Bracket fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI304 .040 Batch No. 66150.

1.32 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.33

Discrepancy:

Fabricate D212-725-1-127, Gusset for Dart Aerospace.

Resolution:

D212-725-1-127, Gusset fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI 304 .040 Batch No. 66150

1.33 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.34

Discrepancy:

Fabricate D212-725-1-129, Gusset for Dart Aerospace.

Resolution:

D212-725-1-129, Gusset fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI304 .040 Batch No. 66150.

1.34 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.35

Discrepancy:

Fabricate D212-725-1-149, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-149, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 50. Material 2024 T3 .040 Batch No. 0921.

1.35 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:35:53 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42673	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251149
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42664	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JD 08.10.14</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-149 with Dart IPP D212-725-1-149"

Send a copy of this IPP

C20810120 ①

2.0	D2127251149	Support Angle Oil Cooler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-149 support angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-149 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:35:53 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42673

Part Number: D2127251149

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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P.O. Number	:	Part Number	: D2127251149
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42664	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>DD 08.10.14</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

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Send a copy of this IPP

[Signature]

OCT 29 2008

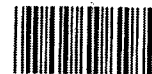
2.0	D2127251149	Support Angle Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-149	support angle	<u>W/ 45211</u>
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Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-149 REV. E

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Drawing Name: 212 DETAIL PARTS

Job Number: 42673

Part Number: D2127251149

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



OK

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

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OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



OK

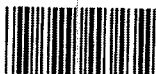
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

OK

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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